

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 83385***83385***

Page 2

Tuesday, April 17, 2012 3:20:00 PM

Item ID: D4130-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Cargo Floor Protector
Start Date: 4/17/2012 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 4/30/2012 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/5/3

R12053

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Picklist Print

Tuesday, April 17, 2012 3:20:04 PM

Page 1

Work Order ID: 83385

83385

Parent Item: D4130-5

D4130-5

Parent Item Name: Fwd Cargo Floor Protector

Start Date: 4/17/2012

Required Date: 4/30/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	688.7974	5.9414	37.52463			

MI FXS 125-F60029-04

**

GE PLASTICS LEXAN SHEET

Location

Loc Qty

Loc Code

MAT019

688.7974

119937

688.7974

119937
37.5

Jim [Signature]
12-4-30

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DART AEROSPACE LTD		Work Order:	83383
Description: Fwd Cargo Floor Protector		Part Number:	D4130-5
Inspection Dwg: D4130	Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: JM	Audited by: SD	Preliminary Approval:
Date: 12-4-30	Date: 12/6/30	Date:

Rev	Date	Change	Revised by	Approved
A	10.10.25	New Issue	KJ 	

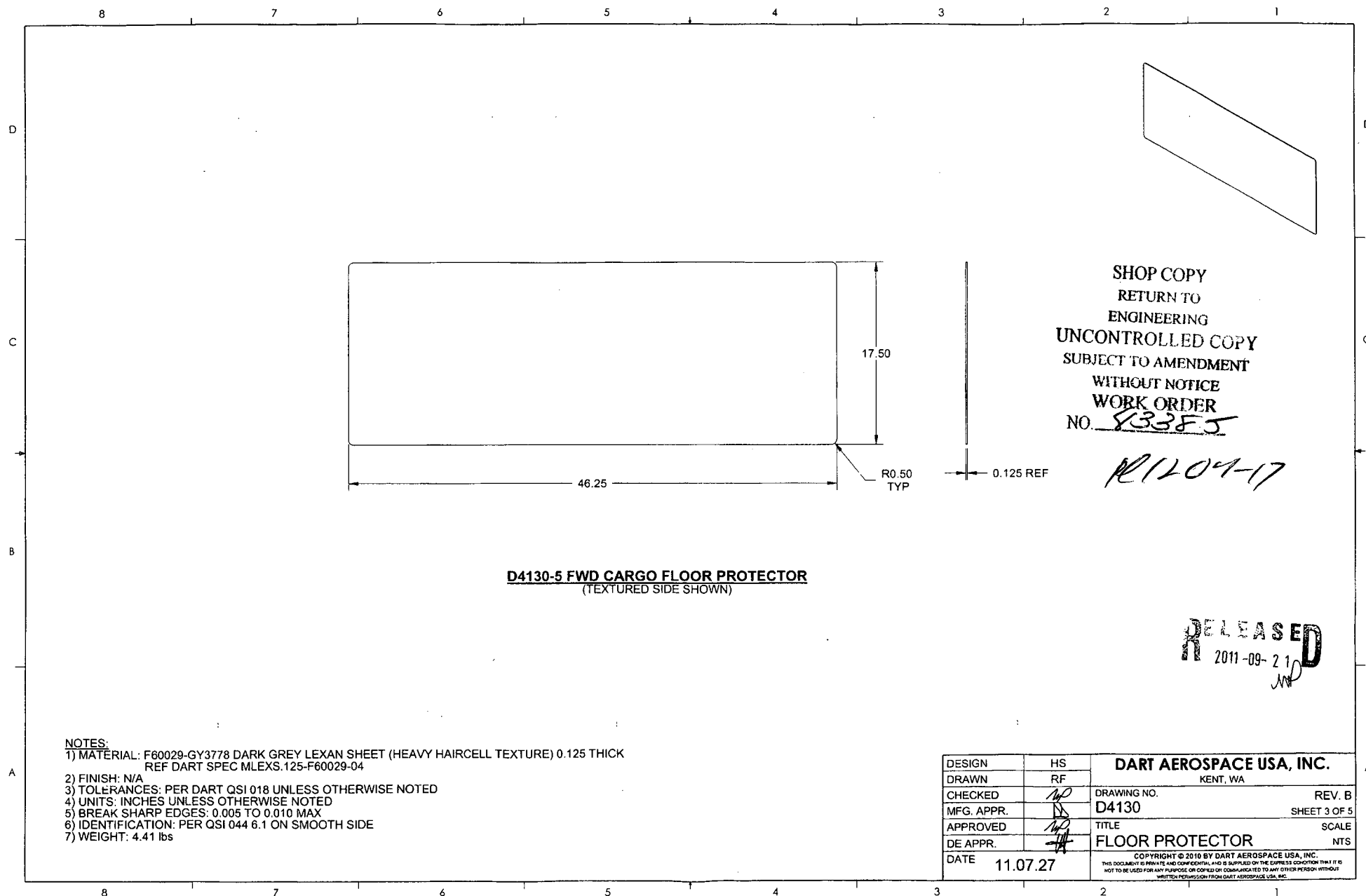
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SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 83355





R1204-17

D4130-5 FWD CARGO FLOOR PROTECTOR
 (TEXTURED SIDE SHOWN)

RELEASED
 2011-09-21

NOTES:

- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
 REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1 ON SMOOTH SIDE
- 7) WEIGHT: 4.41 lbs

DESIGN		HS	DART AEROSPACE USA, INC.	
DRAWN		RF	KENT, WA	
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.		D4130	SHEET 3 OF 5	
APPROVED		TITLE	SCALE	
DE APPR.		FLOOR PROTECTOR	NTS	
DATE	11.07.27	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		

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